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| Design & Development | Design by hand/CAD | Develop designs for textile products | UKFTTEX30 | Develop designs for textile products |
| Reconstruct or amend existing designs | Amend existing designs | UKFTTEX30 | Develop designs for textile products |
| Create and test samples/prototypes | Produce prototype samples | UKFTTEX27 | Produce prototype samples |
| Conduct pre-production trials | UKFTTEX28 | Conduct pre-production trials |
| Perform sample analysis | UKFTTEX26 | Perform sample analysis |
| Develop colour recipes for initial colour samples | UKFTTEX31 | Develop colour recipes for initial colour samples |
| Prove colour recipes for bulk production | UKFTTEX32 | Prove colour recipes for bulk production |
| Develop finishing processes and produce samples | UKFTTEX33 | Develop finishing processes |
| Prove finishing routines for bulk production | UKFTTEX34 | Prove finishing routines for bulk production |
| Deliver design services | Provide technical input into bulk production | UKFTTEX25 | Provide technical input into bulk production |
| Preparation and production of yarn | Prepare and blend natural and/or staple man-made fibres | Manufacture finished yarn bobbins | UKFTTEX39 | Manufacture finished yarn bobbins |
| Prepare the yarn for warp knitting | UKFTTEX40 | Prepare the yarn for warp knitting |
| Align natural and/or staple man-made fibres | Manufacture finished yarn bobbins | UKFTTEX39 | Manufacture finished yarn bobbins |
| Prepare the yarn for warp knitting | UKFTTEX40 | Prepare the yarn for warp knitting |
| Fibre/yarn production | Produce the warp | UKFTTEX2 | Produce the warp |
| Natural fibre yarn spinning | Manufacture finished yarn bobbins | UKFTTEX39 | Manufacture finished yarn bobbins |
| Yarn finishing | Manufacture finished yarn bobbins | UKFTTEX39 | Manufacture finished yarn bobbins |
| Creel and beam preparation | Prepare the yarn for warp knitting | UKFTTEX40 | Prepare the yarn for warp knitting |
| Preparation and production of fabric | Storage of raw materials | Receive, store and issue raw material yarn | UKFTTEX38 | Receive, store and issue raw materials |
| Collect, sort and distribute materials | UKFTTEX7 | Collect, sort and distribute materials internally |
| Package manufactured products | UKFTTEX10 | Package manufactured products |
| Preparation of machinery and equipment | Configure production machinery | UKFTTEX22 | Configure production machinery |
|  | Calibrate textile production equipment | UKFTTEX36 | Calibrate production equipment |
| Prepare to produce fabrics | Prepare for textile manufacturing operations | UKFTTEX14 | Prepare for textile manufacturing operations |
| Prepare the warp for weaving (knotting or headling) | UKFTTEX3 | Prepare the warp for weaving (knotting or headling) |
| Prepare the yarn for weft and circular knitting | UKFTTEX41 | Prepare the yarn for weft and circular knitting |
| Fabric manufacture (by hand or machine) | Manufacture textiles | UKFTTEX1 | Manufacture textiles |
| Manufacture woven textiles | UKFTTEX4 | Manufacture woven textiles |
| Manufacture warp, weft and circular knitted textiles | UKFTTEX42 | Manufacture warp, weft and circular knitted textile |
| Manufacture needle punched Nonwoven materials | UKFTTEX37 | Manufacture needle punched Nonwoven materials |
| Produce textile products | UKFTTEX16 | Produce textile products |
| Perform manual textile operations | UKFTTEX17 | Perform manual textile operations |
| Test fabrics | Perform textile testing operations | UKFTTEX19 | Perform textile testing operations |
| Production control | Contribute to the continuous improvement of operations | UKFTTEX21 | Contribute to the continuous improvement of operations |
| Control the efficiency of the weaving process | UKFTTEX6 | Control the efficiency of the weaving process |
| Control the efficiency of knitting process | UKFTTEX43 | Control the efficiency of the knitting process |
| Inspect fabric and maintain quality | Perform quality control procedures in the textiles industry | UKFTTEX8 | Perform quality control procedures in the textiles industry |
| Machinery and equipment maintenance | Maintain production machinery and equipment | UKFTTEX20 | Maintain production machinery and equipment |
| Service textile machinery and equipment | UKFTTEX24 | Service textile machinery and equipment |
| Monitor and sustain equipment performance | UKFTTEX23 | Monitor and sustain textile machinery and equipment performance |
| Control the efficiency of textile production | UKFTTEX15 | Control the efficiency of textile production |
| Create and apply colour to fibres and finished fabrics | Prepare fabric for colouration | Develop colour recipes | UKFTTEX31 | Develop colour recipes for initial colour samples |
| Prove colour recipes | UKFTTEX32 | Prove colour recipes for bulk production |
| Apply print and dye | Apply print to material or finished textiles products | UKFTMSP9 | Print fabric |
| Apply dye to the material or finished textiles products | UKFTMSP7 | Dye fabric and sewn products |
| Finish dyed fibres, yarns or fabrics | Finish dyed facric and sewn products | UKFTMSP7 | Dye fabric and sewn products |
| Inspect coloured textile materials | Control textile testing procedures | UKFTTEX35 | Control textile testing procedures |
| Finish textile products | Prepare materials for the finishing process | Maintain flow of production and ensure quality assurance | UKFTTEX15 | Control the efficiency of textile production |
| Finish fabrics using a variety of processes | Ensure textiles products meet specifications and quality standards | UKFTMSP2 | Contribute to achieving product quality |
| Inspect coloured textile materials | Control textile testing procedures | UKFTTEX35 | Control textile testing procedures |
| Manufacture sewn and sealed products | Cut the material components that form the finished textiles product | Cut materials for manufacturing sewn products | UKFTMSP3 | Cut materials for manufacturing sewn products |
| Sew components to form finished textiles products | Prepare and sew materials for clothing or related products | UKFTMSP4 | Carry out the sewing process |
| Repair and alter items | SKSLWDC16 | Repair and alter items |
| Tape seal clothing and related products | UKFTMSP5 | Carry out the seam sealing process in the production of clothing and related items |
| Check and press finished textiles products | Hand press items in the sewing process | UKFTMSP6 | Carry out pressing in the sewing process |
| Maintain flow of production and ensure quality assurance | Organise and maintain own production work areas and activities | UKFTMSP1 | Organise and maintain own manufacturing products work area |
| Ensure textiles products meet specifications and quality standards | Monitor quality of own work against specification | UKFTMSP2 | Contribute to achieving product quality |
| Management practices | Manage own work | Work in line with requirements in textile production | UKFTTEX11 | Support textiles production operations |
| Monitor quality of own work against specification | UKFTMSP2 | Contribute to achieving product quality |
| Improve own work practice in textile production | UKFTTEX13 | Improve own work practice in textile production |
| Develop own skills, knowledge and competence | CFAM&LAA2 | Develop your knowledge, skills and competence |
| Maintain good environmental practice | CCSCVO13 | Maintain good environmental practice in day to day work activities |
| Work with stakeholders and customers | Develop and sustain productive working relationships with stakeholders | CFAM&LDD2 | Develop and sustain productive working relationships with stakeholders |
| Deliver reliable customer service | CFACSB10 | Organise the delivery of reliable customer service |
| Manage staff | Lead your team | CFAM&LBA3 | Lead your team |
| Allocate work to team members | CFAM&LDB2 | Allocate work to team members |
| Quality assure work in your team | CFAM&LDB3 | Quality assure work in your team |
| Improve workforce skills | Facilitate individual learning and development | LSILADD07 | Facilitate individual learning and development |
| Manage health and safety and legal compliance | Take responsibility for own health, safety and security | UKFTHS1 | Health, safety and security at work |
| Take responsibility for own health, safety and security | PROHSS6 | Conduct health and safety risk assessments of a workplace |
| Ensure compliance with legal, regulatory, ethical and social requirements | CFAM&LBB4 | Ensure compliance with legal, regulatory, ethical and social requirements |
| Manage outsourced work | Manage business processes | CFAM&LFA3 | Manage business processes |